MARU METALL AS
Järvevana tee 5
10112 Tallinn
ESTONIA

We manufacture and supply steel structures for demanding projects

500 *t/mo* Production capacity	**90** *welders / fitters / operators / painters* Workshop specialists	**8,800** *m², incl. 3,700 m² welding room* Production floor	**13,500** *m² raw materials / finished goods* Outdoor warehouse
12+ *MEUR* Annual turnover	**C5 (VH)** *category* Corrosion protection	**R15–R120** *category* Fire protection	**1, 2, 3** *EXC class* EN 1090

Core capabilities

Digital Traceability

- End-to-end material & process traceability
- Live project status tracking
- Strumis since 2017
- 4 designers using Tekla Structures

Large-Scale Handling

- Items up to H4.7 × W5.0 × L24 m
- Overhead and mobile cranes

Complete Surface Treatment

- Two blasting chambers
- 1,161 m² paint shop
- Wet painting
- Certified fire protection coating

Steel processing equipment: from profiles to prepared components

Cutting	• 3D robotic coping machine, profiles up to 15 m • CNC profile saw & drilling line 500×750×12,500 mm, drill ⌀ 40 mm • CNC punch press, angles/flat bars ≤ L150×12, ⌀ 30 • Band saws up to 610×440 mm • Guillotines up to 10 mm, length 3,000 mm • Plasma cutting 18×2.5 m, up to 35 mm • Manual plasma cutters for special cases
Drilling / holing	• CNC profile saw & drilling line 500×600×12,500 mm, drill ⌀ 40 • CNC plate drilling 1,000×2,000 mm, t ≤ 40 mm, ⌀ ≤ 40 mm • Manual drilling machines for special cases
Chamfering	• ART 900: plate 8–100 mm, diagonal ≤ 50 mm • CHP-12: plate 6–40 mm, diagonal in one run ≤ 12 mm/ several runs ≤ 17 mm • Selection of hand tools
Bending / rolling	• Bending width 3,500 mm, thickness ≤ 6 mm • Rolling bending bench up to UPN 160; SHS 100×4, bending min D ≤ 500–3,000 mm
Other / Machining	• Shot blasting line for details ≤ 500×520×18,000 mm

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Handling capabilities: large-scale lifting (t)

5+5	3x5	2x10 +5x5	2x10	55
Metal warehouse	Cutting shop	Welding shop	Packing shop	Mobile crane, finished goods warehouse

Welding: semi-automatic, submerged arc, stud contact

Semi-automatic welding

- MIG-MAG
- FRONIUS
- ESAB (processes 135, 136)

Submerged arc & stud contact

- ESAB submerged arc (process 121)
- Profile ≤ 4,000×1,400×18,000 mm
- Stud D ≤ 24 mm (783CF)

Supervision, QC & NDTs

- IWE, VT2, MT2

Coating: large dimensions, demanding protection categories

Blasting chambers	• Chamber 1: 5×5.6×24 m • Chamber 2: 5×5.6×18 m
Paint shop	• 1,161 m² surface • 3 lines, 6 m wide, total length 174 m
Corrosion category	• Max C5 (VH), I m3
Crane load	• Max 20 t (10 t + 10 t)
Coating - wet painting	• HDG EN ISO 1461, single dip element max H3×W1.6×L14 m • Intumescent paint, fire protection rating R15–R120
Supervision & inspection	• QC Inspector, Quality Specialist • Coating control • EN 1090, ISO 9001/14001/45001, EPD

Leading Estonian construction group: Maru Metall belongs to Maru Group

MARU Group

1991	100%	500	80-100
since	Estonian capital	specialists	MEUR annual revenue

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